

CERTIFICATE OF APPROVAL No.

VERUS/3834/2/L25/18

VERUS Certification has verified that the company:

CALDIBE, S.A.



Pol. Ind.La Mora, Nave nº 1
 28950 Moraleja de Enmedio (Madrid)
 SPAIN

in the manufacturing plant:

Pol. Ind.La Mora, Nave nº 1
 28950 Moraleja de Enmedio (Madrid) SPAIN

fulfils quality requirements for fusion welding of metallic materials, according to **UNE-EN ISO 3834-2:2006**
 Quality requirements for fusion welding of metallic materials. Part 2: Comprehensive quality requirements,
 for the scope:

MANUFACTURE OF METALLIC STRUCTURES, FORMWORKS, BOILERMAKING AND RAILWAY VEHICLES AND COMPONENTS

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	Gr1.2	BW 7.5 to 80mm	Re≤355MPa
135	Gr1.2	FW ≥5mm	Re≤355MPa
135	Gr2.2	BW 3 to 20mm	Re≤500MPa
138	Gr1.2	FW ≥5mm	Re≤355MPa
136	Gr1.2	BW 35 to 140mm	Re≤355MPa
136	Gr1.2	BW 7.5 to 30mm	Re≤355MPa
135	Gr8.1	BW 3 to 20mm	Re≤240MPa
135	Gr8.1	BW 10 a 40mm	Re≤240MPa
136	Gr3.2	FW ≥5mm	Re≤890MPa

Responsible welding coordinator and qualification:

- Sofía Mejías Tornero, Level A
- Manuel Bajo Herencia, Level C

VERUS Certification S.L. has carried out an initial inspection of the plant and the quality system of the manufacturer, and will perform a surveillance, evaluation and permanent supervision according to the requirements established in UNE-EN ISO 3834-2:2006.

First issued date

December 10, 2018

Last issued date

January 21, 2023

Validity date

December 31, 2023



Use this QR code to validate the authenticity of the certificate



Alfonso Valenzuela García
 Managing Director