

CERTIFICATE OF CONFORMITY WITH
 QUALITY WELDING REQUIREMENTS No.

VERUS/3834/2/L25/18

VERUS Certification has verified that the company:

CALDIBE, S.A.



Pol. Ind.La Mora, Nave nº 1
 28950 Moraleja de Enmedio (Madrid)
 SPAIN

in the manufacturing plant:

Pol. Ind.La Mora, Nave nº 1
 28950 Moraleja de Enmedio (Madrid) SPAIN

fulfils quality requirements for fusion welding of metallic materials, according to **UNE-EN ISO 3834-2:2022**
 Quality requirements for fusion welding of metallic materials. Part 2: Comprehensive quality requirements,
 for the scope:

**MANUFACTURE OF METALLIC STRUCTURES, FORMWORKS, BOILERMAKING AND RAILWAY VEHICLES
 COMPONENTS**

Welding processes according to EN ISO 4063	Material groups according to CEN ISO/TR 15608	Welding processes according to EN ISO 4063
135	Gr1.2 Re≤355MPa	BW 7.5 – 80 mm
135	Gr1.2 Re≤355MPa	FW ≥ 5 mm
135	Gr2.2 Re≤500MPa	BW 3 – 20 mm
138	Gr1.2 Re≤355MPa	FW ≥5 mm
136	Gr1.2 Re≤355MPa	BW 35 – 140 mm
136	Gr1.2 Re≤355MPa	BW 7.5 – 30 mm
135	Gr8.1 Re≤240Mpa	BW 3 – 20 mm
135	Gr8.1 Re≤240Mpa	BW 10 – 40 mm
136	Gr3.2 Re≤890Mpa	FW ≥ 5 mm
135	Gr8.1 Re≤240Mpa	BW 3 – 8 mm
135	Gr8.1 Re≤240Mpa	FW 3 – 8 mm

Responsible welding coordinator and qualification:

- Juan Crespi. Cualificación por experiencia. Coordinador de soldeo principal.
- Manuel Bajo Herencia. Cualificación por experiencia. Coordinador de adjunto.

VERUS Certification S.L. has carried out an initial inspection of the plant and the quality system of the manufacturer, and will perform a surveillance, evaluation and permanent supervision according to the requirements established in UNE-EN ISO 3834-2:2022.

First issued date

December 10, 2018

Last issued date

December 18, 2023

Validity date

November 3, 2024



Use this QR code to validate the authenticity of the certificate



Alfonso Valenzuela García
 Managing Director